



HIGH TECH GRINDING

»XINGYI

»XINGYI Fujian Xingyi Intelligent Equipment Co., Ltd.

Factory Add: No.34, Juxian Road, Anping Development Area, Quanzhou City
Fujian Province, China.

Tel: +86-15960731060/+86-15880886819

+86-15960788816

Email: info@xingyimachine.com

Website: www.xingyimachine.com

Manual of HTG-550PLUS Floor Grinder

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1.Introduction

1.1 Summary

Xingyi machines are used to treat floor surfaces. The range of use of the machine depends on the choice of tools. In addition to usage and general functions, this manual provides information on the use, repair and maintenance of the grinder. For further information, contact your local retailer.

1.2 Liability

We have made every effort to make this manual as complete and accurate as possible, and we do not assume any responsibility for any errors or missing information. Xingyi reserves the right to change the instructions in this manual without prior notice.

This manual is protected by copyright law. No part of it may be copied or used without the written consent of Xingyi.

1.3 Spare parts

The product mainly includes the following items, if anything is missing please contact the retailer.

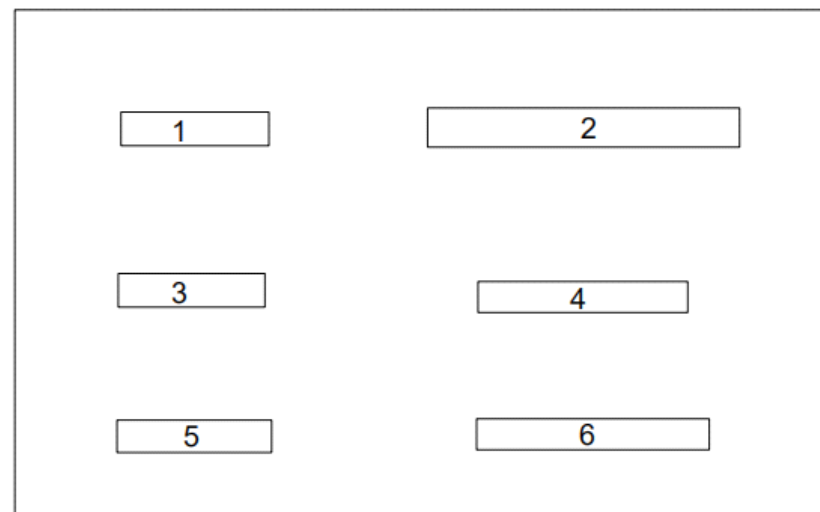
- (1) Grinding machine*1
- (2) Instruction manual*1
- (3) Conversion blocks*3
- (4) Power socket*1
- (5) Inverter box key*1

1.4 Receiving goods

Carefully inspect the packaging and the machine for shipping damage. If the machine shows any signs of damage, contact the retailer and report the damage. If the packaging is damaged, report the packaging damage to the shipping company.

Check that the delivery is what you ordered. If you have any questions, contact the retailer.

1.5 Machine Nameplate



1.Model
3.Power
5.Weight

2. Production date
4.Voltage
6.Speed

1.6 Processing and storage

The grinder should be stored in a dry place at room temperature when not in use. Otherwise it may be damaged by condensation and cold. The dimensions and weight of the grinder are given in the technical data of (P44).

1.7 Warranty

This warranty covers manufacturing defects only. Xingyi is not responsible for damages that occur during transportation, unpacking or use . In no case will the manufacturer be responsible for damages and defects caused by improper use, corrosion or use beyond the specified specifications. The manufacturer is not responsible for consequential damages or expenses in any case. For complete information on the product warranty period, please refer to Xingyi 's current warranty terms. Local dealers may have special warranty terms. If there is anything unclear about the warranty terms , please contact your retailer .

2.Risk list

2.1 General safety instructions

Warning:

- 1.This manual lists important information for using this machine and operating it safely! You must read this manual carefully before operating this machine for the first time !
- 2.This product must not be operated unless the operator has read and understood the contents of the operator's manual.
- 3.Never rent a machine without its operating instructions .
- 4.Please comply with local laws and regulations when using this device.
- 5.All work must be done by trained and qualified professionals , and operators should ensure safety and prevent dangers during operation .
- 6.Do not operate this product when you are tired, sick, or under the influence of alcohol or drugs.
- 7.Keep this device out of reach of children.
- 8.this machine . When the machine is working, please be careful not to let children or unrelated people approach the machine, keep a certain working distance and remember "one machine, one person".
- 9.Do not modify the product at will, and do not use illegally modified products. Only personnel designated by Xingyi Company can perform repairs and modifications using accessories provided by Xingyi Company.
- 10.Keep the product clean and ensure that you can read markings and labels clearly.
- 11.The products used should be intact and undamaged to ensure safe use.

2.2 Operation safety instructions

Warning:

Please read the following contents carefully before using the machine.

1.When working, you should wear professional personal protective equipment .

2.This machine is only used for floor surface grinding and polishing. Please do not use it in other occasions.

3.Xingyi machines can only be used in the way recommended by Xingyi. Please read and understand the operating instructions of the machine manual. Different models have different accessories and control operations. Wrong operation may cause safety problems.

4.This machine must be operated at a slope less than 20°. The company will not be held responsible for any accidents caused by operation at a slope greater than 20°.

5.When the machine is operating, the operator should not leave the product and ensure that the product operates normally within sight.

6.When leaving this product, press the emergency stop button and disconnect the power cord.

7.Before operation, make sure the dust protection belt is installed on the machine to prevent dust from being inhaled into the lungs and causing harm, and to prevent the soles of your feet from accidentally touching the grinding disc.

8.Do not pull the vacuum hose to prevent the machine from tipping over and causing injury.

9.During operation, ensure that the machine is in a safe and stable position to prevent personal injury during operation.

10.your body, hair, jewelry, and loose clothing away from moving parts of the machine; otherwise, physical injury may occur.

11.If you find that the machine is working abnormally, such as abnormal vibration, abnormal noise, etc., you should stop using the machine immediately and have it checked for damage and repaired by authorized dealers and maintenance personnel.

2.2.1 Personal protective equipment

1.When operating this equipment, please make sure to wear standard personal protective equipment to reduce the harm caused by accidents.

2. Do not wear loose clothes or carry anything that could be dangerous, such as scarves, bracelets, rings, etc. Tie your hair up when operating the machine to prevent it from being caught in the machine and causing injury.

3. Certified protective glasses must be worn to prevent dust or foreign objects from damaging your eyes.

4. Certified rubber protective gloves must be worn to ensure a firm grip and protect your palms from damage from wet concrete.

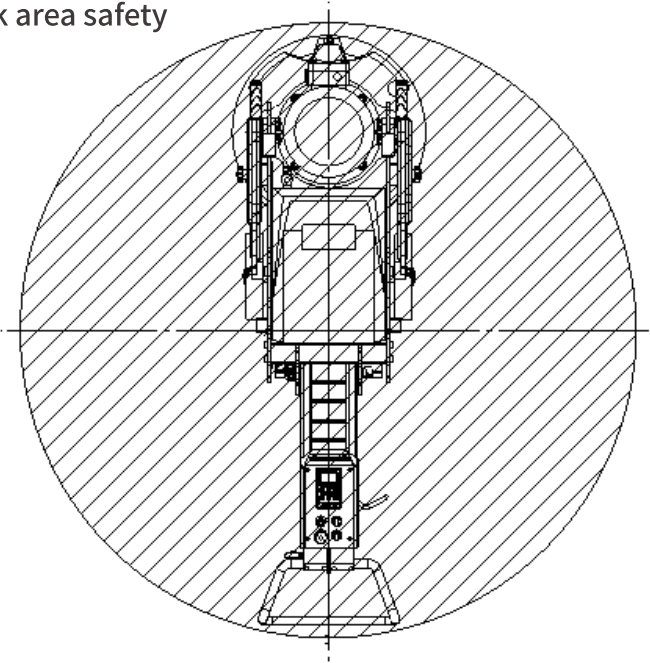
5. Certified safety shoes must be worn with steel toe caps and non-slip soles to avoid slips and foot injuries.

6. The machine will generate noise and dust when working. Protective earmuffs and masks must be worn to prevent noise from damaging the ears and dust from being inhaled into the lungs and damaging the respiratory tract.

7. An approved protective helmet must be worn.

8. It is necessary to ensure that there are fire extinguishers, first aid kits and other supplies at the work site to prevent accidents.

2.2.2 Work area safety



1. As shown in the figure above, except for the operator, no other personnel are allowed to enter this area, and the operator in this area should be extra careful during operation.

2. Do not use the machine in rain, lightning, dense fog, strong wind or other adverse conditions.

3. Do not operate the machine near explosive or flammable materials or steam. Do not operate the machine near dust, solvents, thinners or other flammable items.

4. Before the equipment is working, check the ground area to be ground and remove any hard objects such as bolts and nails that may cause damage to the grinding disc and equipment; for hard objects such as steel bars and expansion screws protruding from the ground, use a cutting machine in advance to clean up the part protruding from the ground.

2.3 Electricity Safety Tips

Warning:

Please read the following carefully before using the machine.

1. All circuit repairs can only be performed by professionals.

2. After the machine stops, the circuit is still energized. All power supplies should be cut off before repairing the machine.

3. The machine is equipped with an overload protection device which will automatically trip and prohibit the machine from running when the machine is overloaded (the overload can be readjusted under safe conditions).

4. The manufacturer will not provide warranty for other losses and malfunction of the machine caused by continuous use of the machine under overload conditions.

5. The purpose of adding a frequency converter to the machine is to adjust the speed and protect the safety of the user and the machine. It is prohibited to modify or adjust the frequency converter or modify the frequency converter parameters without the manufacturer's consent. If the device fails, only the accessories provided by the manufacturer can be used to replace the broken accessories. (The manufacturer will not provide

warranty for other losses and machine malfunction caused by modifying or adjusting the frequency converter or modifying the frequency converter parameters without the manufacturer's consent)

6. Never modify the internal parts or circuits of the inverter by yourself .
7. Do not operate the machine when the distribution box is not closed .
8. If the machine current is overloaded, special attention must be paid .
9. Never connect or remove wires when the wires are live or under load .
10. Using a damaged power cord may cause electric shock . Do not use a damaged power cord .
11. Keep wires away from high temperature surfaces .
12. All electrical components of the machine should be kept dry and the machine should be stored in a dry place.
13. After cutting off the power supply, before the panel indicator light goes out, it means that there is still high voltage inside the inverter, which is very dangerous. Do not touch the uninsulated electrical machine parts.
14. Do not allow water to enter the machine motor or frequency converter . (The manufacturer will not provide warranty for other losses or malfunction of the machine due to water ingress)
15. The machine must use the wire specifications and voltage specifications specified by the manufacturer . (The power specifications are indicated on the machine brand)

2.4 Safety warning signs



Please read and understand the instructions before using this equipment.



Be sure to wear earmuffs and protective glasses to avoid noise damage to the ears and foreign objects to the eyes.



It is necessary to wear a protective mask to avoid inhaling dust and damaging the lungs.



Make sure all parts of the equipment are intact and all screws are tightened, otherwise personal injury may occur.



Insulated rubber shoes must be worn, otherwise there may be a risk of electric shock.



High voltage danger, do not open, otherwise it may cause personal injury.



Danger warning, please pay attention to the text description below this icon to avoid danger.



This is the hook.

3. Machine

3.1 Overview

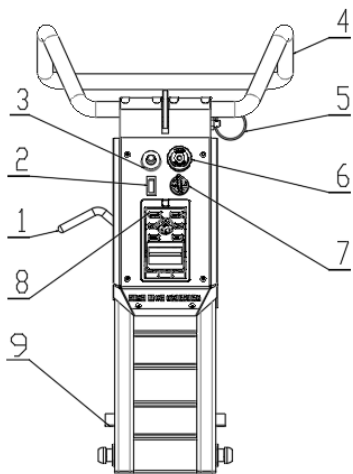
HTG-550PLUS is used to treat various types of floors. It is used to grind (rough grinding, grinding, polishing) concrete, natural stone and terrazzo floors or materials specified in this manual or recommended by Xingyi. It can be used for a variety of purposes from rough grinding to fine polishing. This machine is intended for commercial applications, such as hotels, schools, hospitals, factories, offices and other places.

The Swing bar and the handle can be set in many different tilting positions. When the machine is operated manually, a position that is most suitable can be selected. The grinding head of the machine can be used with different grinding discs for grinding operations.

Equipped with a water tank so that the machine can not only dry grind, but also water grind.

When dry grinding, be sure to connect a vacuum cleaner to the grinder (it is best to equip it with a vacuum cleaner that matches Xingyi for better results). This prevents dust from being exposed to the air and posing a threat to the health of the operator, operator, and nearby people. Inhaling dust is harmful, so during operation, even with a vacuum cleaner, you should wear a protective mask to protect your own health.

This machine can use different Xingyi grinding wheels, and the grinding wheels used in grinding will be different depending on the different ground materials.



1.Swing bar angle adjustment handle: Use the handle to adjust the angle of the Swing bar, and it will have a corresponding position under the corresponding working state. (P13)

2.LED light switch: controls the switch of LED light.

3.Forward and reverse switch : This switch has three gears. Rotate to turn on the emergency stop switch and change the switch direction. The motor rotates forward on the left ; the motor does not rotate in the middle gear ; and the motor rotates in the reverse direction on the right.

4.Operating handle: The position where the user places his hands during operation.

5.Handle latch: Pull out the latch, and the handle can be freely rotated to a suitable position to operate the machine. (For specific operations, see. (P12)

6. Emergency stop switch: When the equipment is in a dangerous state or needs to stop working, press the emergency stop switch to cut off the power supply and stop the equipment from running to protect the safety of people and equipment.

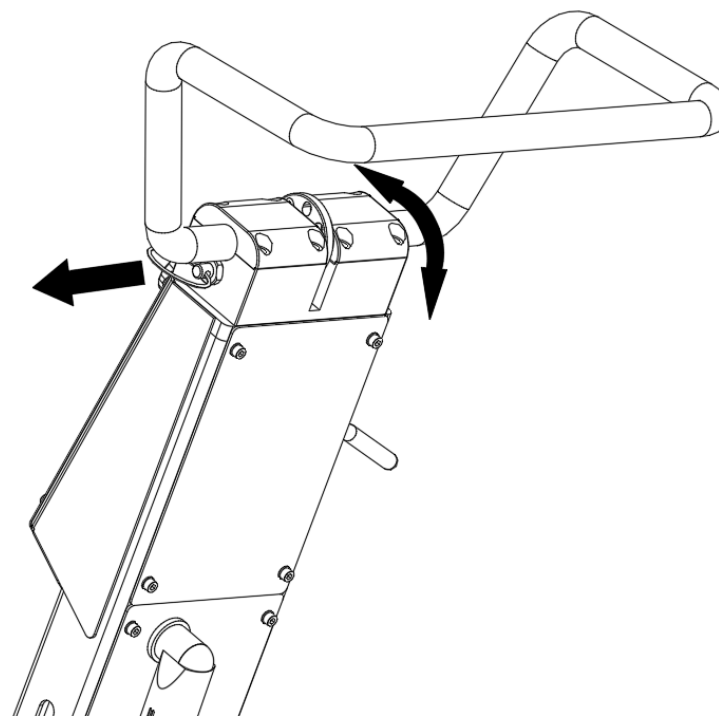
7.3-speed knob has no light: The third gear means the grinder rotates forward and reverse. Turn it to the left for forward rotation and to the right for reverse rotation. The grinder stops in the middle.

8. Display screen: displays some parameters, such as voltage, current, motor speed, overload fault prompt, etc.

9. Swing bar lock lever: adjust the Swing bar position.

3.2 handles

The adjustment pin on the handle can be adjusted to different positions by positioning the circular holes to meet different needs of users. Hold the armrest with one hand and pull out the adjustment pin with the other hand. When it is rotated to the appropriate position, release the adjustment pin.



Notice:

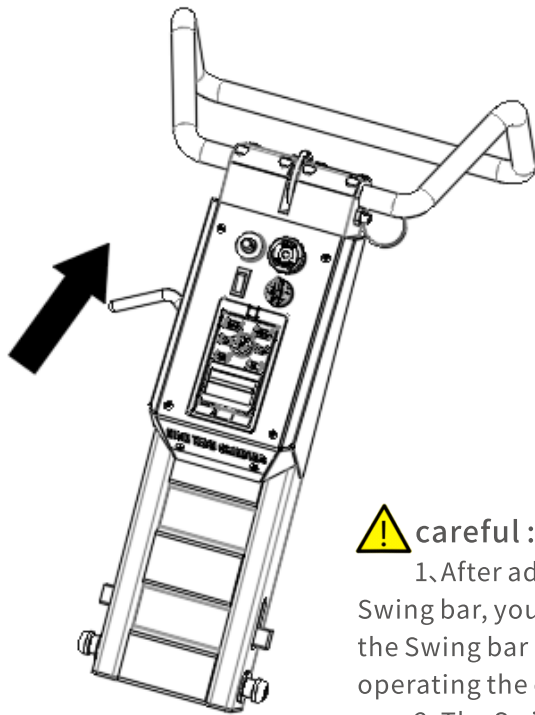
1. When pulling out the handle adjustment pin, it may get stuck . In this case, you need to shake the handle while pulling out the pin.

2. When the handle adjustment pin automatically resets, the holes may not be aligned. Simply rotate it up and down.

3. When adjusting the handle position, be sure to check whether the handle adjustment pin is automatically reset before operating the equipment.

3.3 Swing bar angle adjustment

The Swing bar adjustable device uses a handle to control the different positions of the Swing bar to adapt to the conversion of the machine placement mode in different states (P17). Hold the handle with one hand to support the Swing bar, pull the handle upward with the other hand without moving, rotate the Swing bar to the required position according to the hole position on the fan plate, and then release the handle.

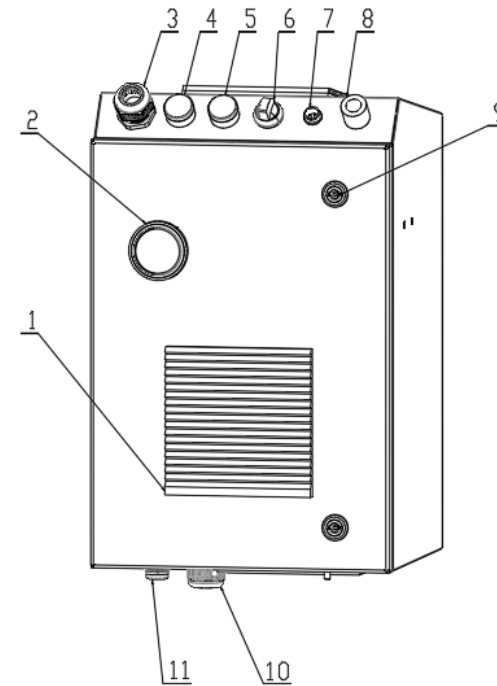


careful :

1. After adjusting the position of the Swing bar, you need to check whether the Swing bar has been limited before operating the equipment.

2. The Swing bar is heavy, so hold it with one hand to keep it steady!

3.4 Electric control box components



1. Fan filter: It plays a role in heat dissipation to prevent the internal temperature of the inverter box from being too high, which may cause the components inside the inverter box to burn out.

2. Timer: Displays the total running time of the machine.

3. Cable guard PG25: used to connect lines and protect cables.

4. Red indicator light: lights up when there is a fault.

5. Green indicator light: lights up when working normally.

6. Two-speed selector switch: controls the water pump.

7. LED lamp socket: external LED lamp two-core aviation plug

8. Cable guard AD18.5: used to connect lines and protect cables.

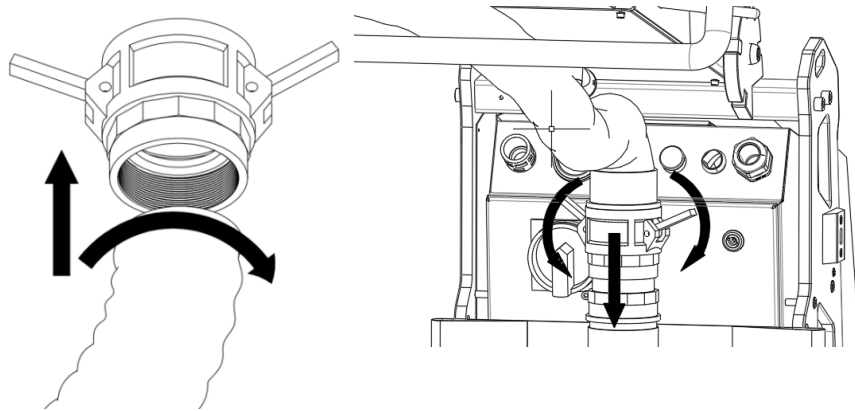
9. Inverter box key lock: The inverter box can be locked with a key.

10. Cable guard PG25: used to connect lines and protect cables.

11. Wire guard PG11: used to connect lines and protect cables.

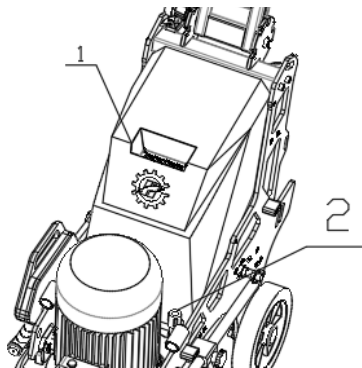
3.5 Quick Connectors

The quick connector consists of a front part and a rear part (as shown below). The front part is assembled with the dust suction hose opening of the grinder (screw the front part into the dust suction hose interface through a thread and tighten it), and the rear part cooperates with the dust suction hose (screw the copper wire dust suction hose into the rear part and tighten it).



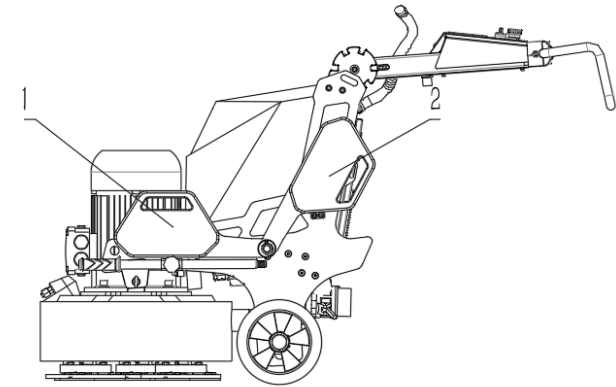
3.6 Water Tank

The water tank filling port can be used to fill the water tank with water. When the equipment is to perform water grinding, turn the water switch clockwise to start the water grinding work. After the water grinding work is completed, turn the water switch counterclockwise to end the water grinding work.



1. Water tank filling port 2. Water switch

3.7 Weighted Iron



1. Working position 2. Transport and lifting position

The weight iron has two different positions, corresponding to the transport position, the lifting position and the working position on the equipment. The adjustment of the weight iron position mainly relies on manpower to pull the weight iron so that it can resist the limit device to achieve the purpose of changing the weight iron position.

⚠ Notice:

1. The weighted iron is very heavy, please be sure to handle it with care, otherwise it may cause personal injury or machine damage.
2. Please hold the handle of the weight iron to adjust it. Improper movement of the weight iron may cause your hand to be pinched and cause personal injury.

4. Machine Operation

4.1 Overview

The following sections describe the different locations of the grinder, the main operations of the grinder, and how to install and replace the grinding discs.

Notice:

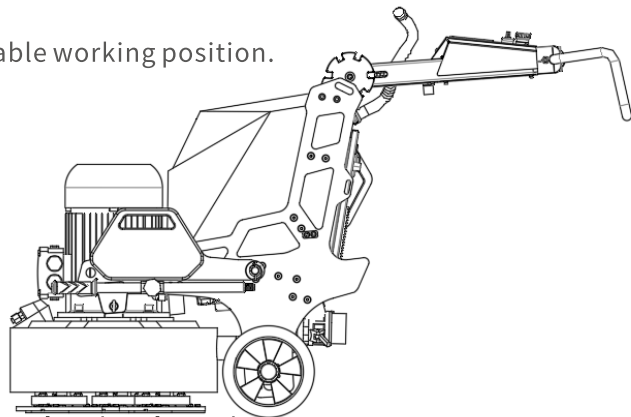
1. The grinder may only be used or repaired by personnel who have received the necessary theoretical and practical training and have carefully read the user manual.
2. Protective equipment must be used when operating the grinder, such as protective gloves, protective masks, work clothes, safety helmets, insulating shoes, etc.

4.2 Machine Location Description

4.2.1 Machine working position

When the grinder is working, gently lower the weight iron to the appropriate position and adjust the position of the handle and Swing bar to achieve.

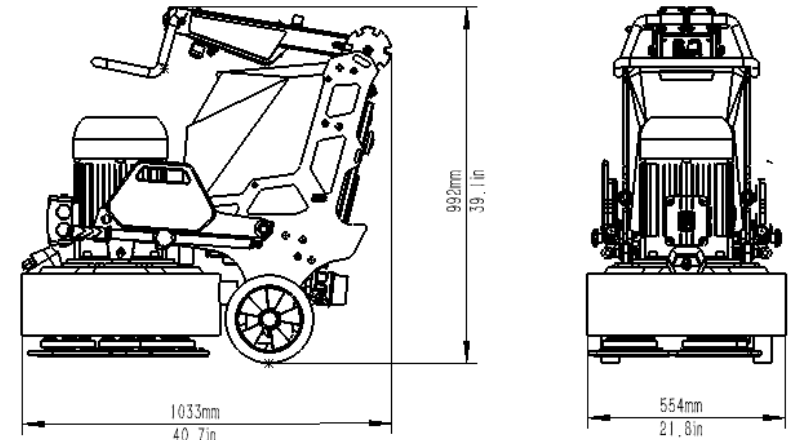
The most suitable working position.



4.2.2 Machine packaging location

When packing, you can adjust the position of the Swing bar handle to reach the packing position. The minimum packing size is as follows, which can be based on.

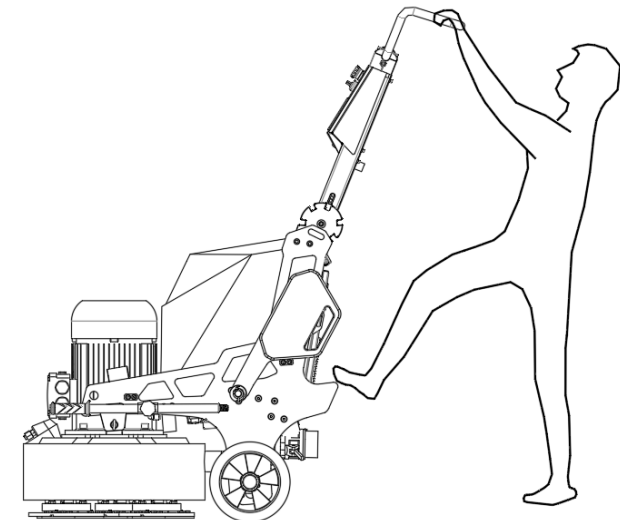
Pack according to their size.



4.2.3 Machine lift position

Adjust the position of the weight iron so that it is in the lifting position, and adjust the handle and Swing bar to the lifting position of the machine. (The best recommended lifting position)

Hold the handle tightly with both hands, put one foot on the pedal, and use your own gravity to press the machine down with force.



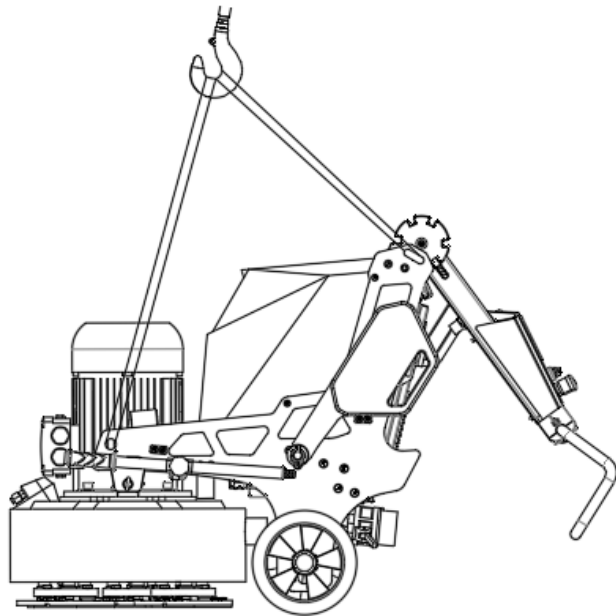
To put the machine down, you need to hold the handles tightly with both hands, put your feet on the weighted iron, balance the machine with your own gravity, and slowly put it down to protect the grinding head. When putting the machine down, you must pay attention to your own strength, do it within your ability, and operate carefully to ensure the safety of the machine and yourself. The company does not assume any responsibility for machine losses and personal injuries caused by improper operation.

! Notice :

After lifting, remember to stand next to the grinding head and press it lightly to see if the machine is stable and whether there is a threat of tipping over in front to ensure your own personal safety.

4.2.4 Lifting Machine

When lifting the machine, fasten the lifting belt to the two lifting ears on the frame next to the motor and the two lifting ears on the frame near the Swing bar to lift the machine. (Note: Two ropes that can withstand 500 kg are required to tie the machine)



! Notice:

1. When lifting the machine, there is a possibility of personal injury or damage to the machine or surrounding objects. Determine the danger zone and then check to ensure that no one is in the danger zone during lifting.
2. Check whether the rope is fixed firmly to the lifting hole.
3. The two ropes need to be connected diagonally to the lifting ports.

4.2.5 Notes

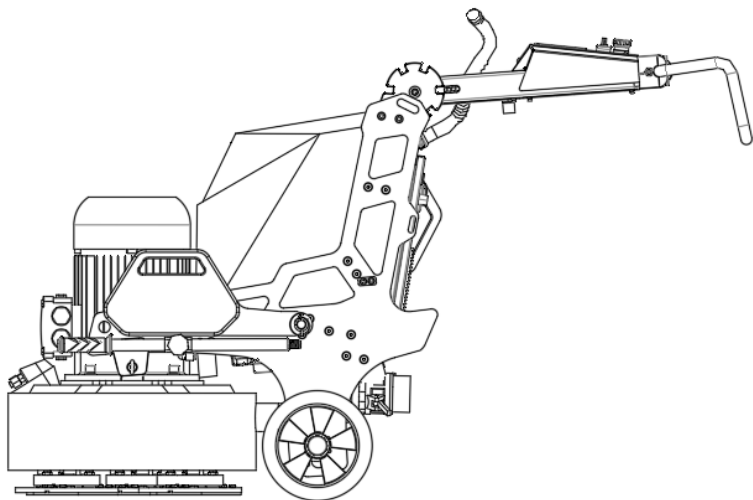
! Please be sure to read the following content carefully, otherwise it may cause unnecessary harm.

1. If the operation is not careful, the grinder may overturn, causing machine damage and personal injury.
2. When you pull out the handle adjustment pin, it may get stuck. In this case, you need to shake the handle while pulling out the pin.
3. When adjusting the handle position, be sure to check whether the handle adjustment pin has been automatically reset before operating the machine.
4. After adjusting the position of the Swing bar, you need to check whether the Swing bar has been limited before operating the machine.
5. When the grinder is adjusted to the position for transportation or packaging, there is a risk of squeezing injury, so please be careful.
6. When lifting or lowering the machine, you must pay special attention to your own safety to avoid injury or damage to the machine.

4.3 Starting and stopping the grinder

4.3.1 Start the grinder

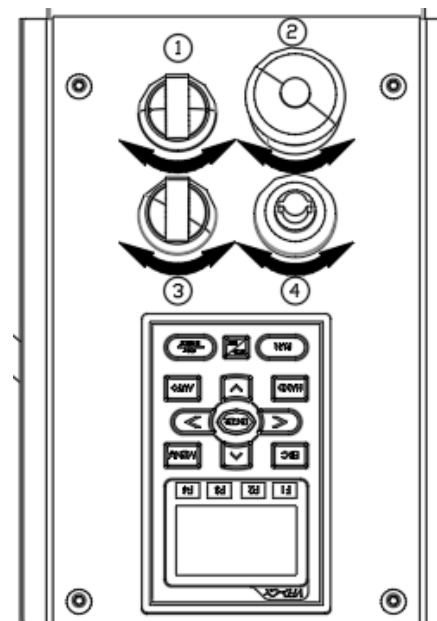
- (1) First adjust the Swing bar, handle, and weight iron to the corresponding working position (as shown in the figure below after adjustment).



(2) Plug in the power cord (before doing this, make sure the emergency stop is pressed and all switches have been reset); if it is dry grinding, connect the vacuum cleaner (if the vacuum cleaner shipped by Xingyi is equipped with a quick connector, it can be quickly connected to the vacuum cleaner. For detailed operations, see the page number added after the layout); for water grinding, fill the water tank with water. (P415)

(3)

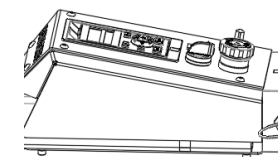
1. Check the forward and reverse switches to ensure that the three-speed switch is in the middle position.
2. Make sure the emergency stop button is pressed.
3. Connect the industrial plug to the incoming power supply.
4. Check whether the red indicator light on the panel is on. If it is on, the machine can be turned on and used normally.



①Forward and reverse switch ②Emergency stop switch ③LED light switch ④Speed regulator

4.3.2 Turn off the grinder

Stop the grinder: Turn the three-speed switch of the grinder to the middle position, press the emergency stop button, disconnect the incoming power, and unplug the industrial plug.



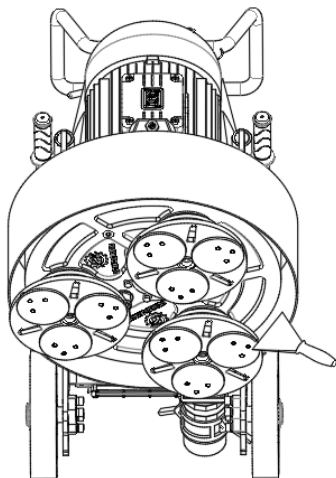
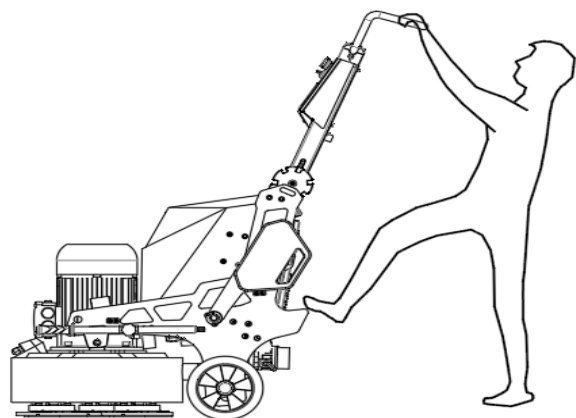
Note:

When stopping the machine, it is recommended to unplug the power supply for safety reasons.

The emergency stop switch can only be rotated and pressed down according to the rotation direction on the emergency stop switch, and cannot be pulled up.

4.4 Replace grinding disc

When replacing the grinding disc, adjust the machine to the tilting position, then tilt the machine and carefully lay it flat. After laying the machine flat, stand next to the machine and check whether the machine is stable. Use a flat screwdriver or a spatula to grind the disc.



careful:

1. Make sure the machine does not tilt forward before changing the abrasive;
2. When the machine runs for a period of time, the abrasive, grinding disc and gear box will generate high temperature. Please be careful when

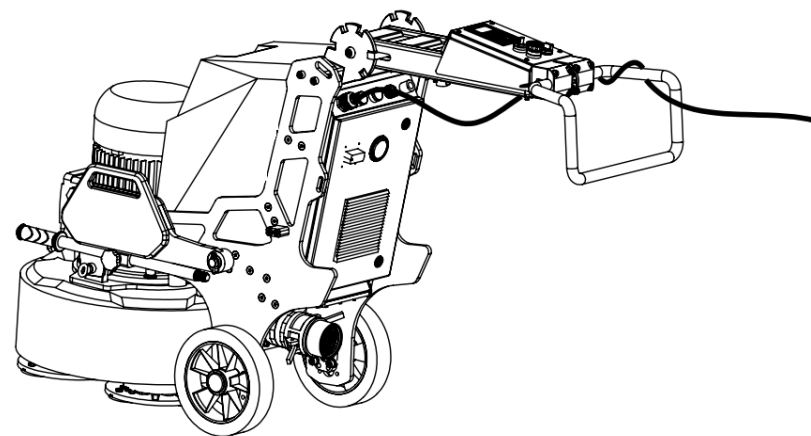
changing the abrasive to avoid burns.

3. Make sure the power is unplugged and the emergency stop button is pressed before replacing the grinding disc.

4.5 How to wind the machine working wire

When the machine is working, the wire winding method is particularly important, which can greatly improve your work efficiency and safety. The specific operation methods are as follows:

1. Plug in the external power supply;
2. Pass the power cord through the Swing bar handle;
3. Wrap the power cord around one side of the handle at least twice;
4. Pull the power cord slightly to ensure that there is enough friction to firmly fix the power cord on the handle.

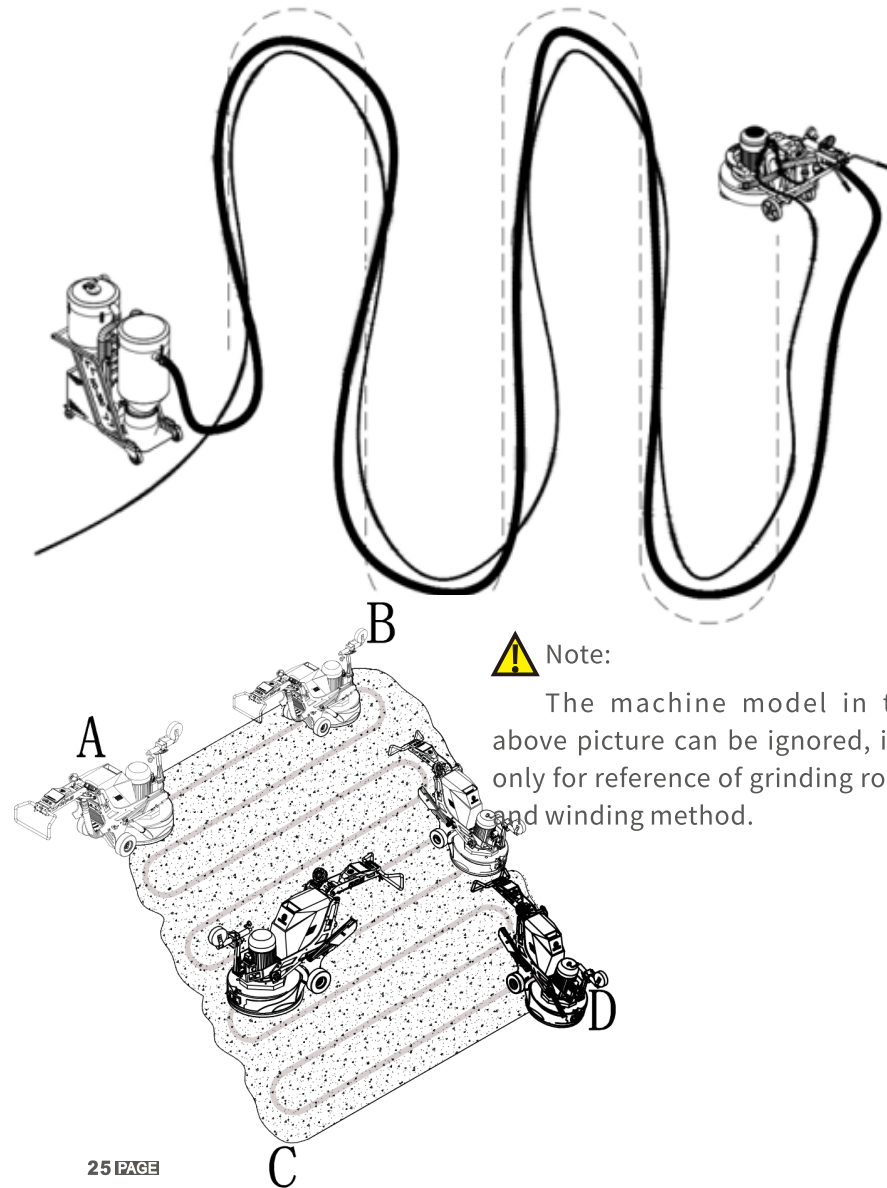


Note:

1. Make sure the power plug and socket are firmly connected;
2. Before plugging in the power plug, make sure the emergency stop button has been pressed and other switches have been reset;
3. Please use the power cord according to the minimum specifications of (P32) ;
4. Please use the correct power supply.

4.6 Optimal grinding route

When grinding the floor, you should grind it in the shape of #, so that the grinding effect will be better. When grinding the floor in the shape of #, the grinding direction of the grinder should be such that the wire is pulled farther and farther, so as to further avoid the wire interfering with the normal operation of the grinder.



4.7 Precautions

⚠ Please be sure to read the following content carefully, otherwise it may cause unnecessary harm.

1. During the grinding process, you must always pay attention to the working conditions reflected by the working indicator light on the electronic control.
2. When grinding, pay attention to observe the wires while grinding to prevent the wires from being compressed.
3. During the grinding process, be sure to pay attention to nearby obstacles to avoid machine damage and personal injury.
4. Before grinding, check the safety of the working area. For details, see (P5)

5. Equipment maintenance

5.1 Overview

We recommend that you inspect your grinder regularly to extend its life.

Notice:

During maintenance and repair, the grinder must be disconnected from the power supply.

Use protective equipment such as safety shoes, protective gloves, protective masks, etc.

5.2 Daily inspection

5.2.1 Check the switch

Connect to the power supply and test the emergency stop, machine start, speed regulation and other functions of the control panel

Notice:

For safety reasons, it is strongly recommended that you remember to press the emergency stop switch when stopping the machine so that all switches are reset, which is safer.

5.2.2 Checking the grinding disc cover

When there is a lot of dust, it is easy to cause the dust suction hose on the grinding disc cover of the grinder to be clogged with dust. Use a flashlight to illuminate the dust suction hose to see if there is any dust blocking it. Clean it if necessary. (P27)

5.2.3 Check the grinding disc

When the grinder is working for a long time or there is a lot of grinding dust, the conversion block of the grinding head may be stained with dust. Too much dust and not cleaning it in time will cause the grinding head and the conversion block to not fit well, affecting the grinding efficiency. In more serious cases, it will cause the abrasive to fall and cause an accident. Remember to clean it when necessary. (P27)

5.2.4 Note

Remember to use protective equipment when performing maintenance inspections, such as protective gloves, protective masks, insulated shoes, etc.

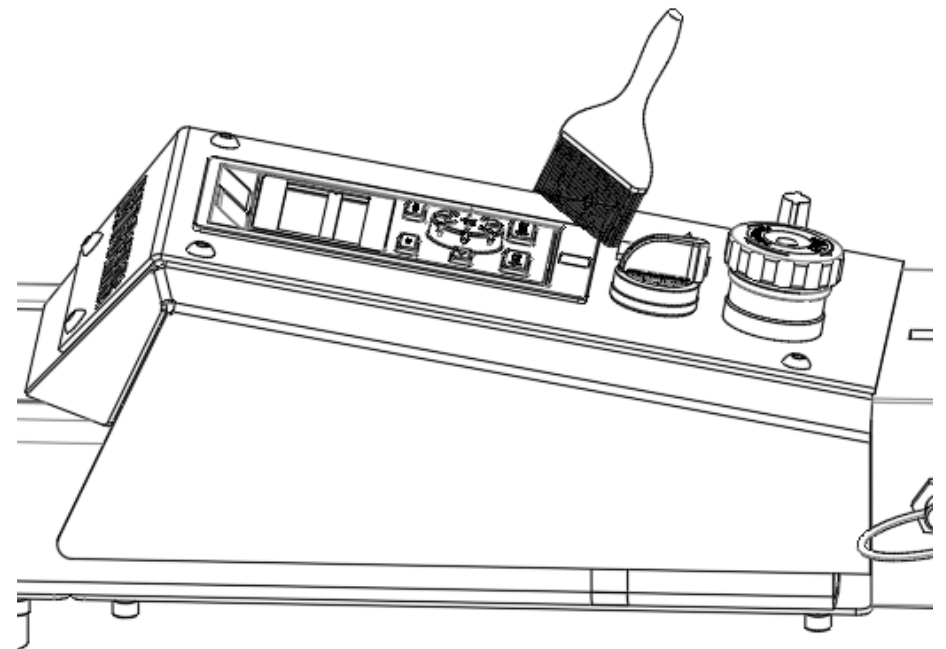
Inspection and maintenance can only be carried out after pressing the emergency stop button and unplugging the power supply.

When you lift up the machine, remember to check whether the machine is level before checking the grinding disc.

5.3 Cleaning

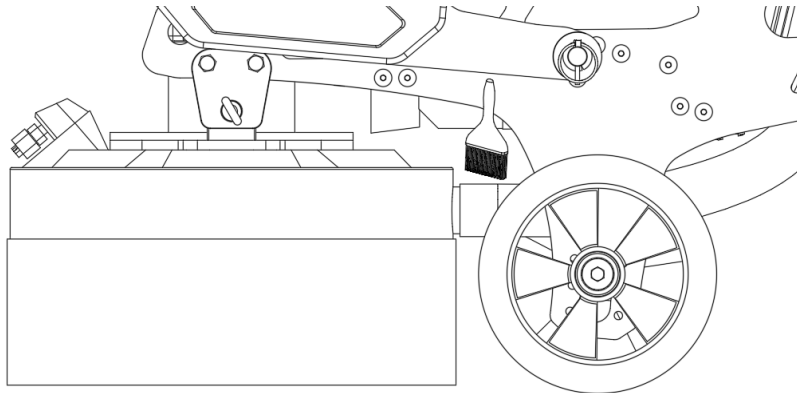
5.3.1 Clean up switch

The grinder works on the construction site for a long time, and dust will inevitably get into the switch. Therefore, after each operation of the grinder, you should check whether the switch part is blocked by dust, which may cause the switch to malfunction.



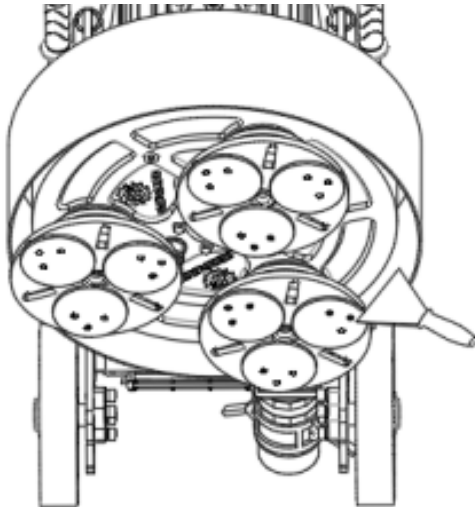
5.3.2 Cleaning the grinding disc cover

Remove the vacuum cleaner hose interface, illuminate the vacuum cleaner hose opening with a flashlight, and use a brush to clean the dust at the vacuum cleaner hose opening to prevent it from clogging the vacuum cleaner hose opening and affecting the vacuuming efficiency.



5.3.3 Cleaning the grinding disc conversion block

Lift the equipment, use a Phillips screwdriver to lift off the grinding disc, and use a shovel to remove the dust. If it is not cleaned in time, the grinding disc may not be firmly bonded, and the disc may fly during the grinding process, causing damage to the equipment and a threat to personal safety.



⚠ 5.3.4 Note

1. Always unplug the plug from the socket before cleaning, maintenance or assembly.
2. Be sure to clean the entire machine after work each day. Do not use a high-pressure cleaner to clean the machine directly.

5.3.5 Overload protection

The frequency converter of this equipment is equipped with overload protection. When the equipment is overloaded, the display screen on the control panel will show that the equipment is overloaded. At this time, it is necessary to cut off the power, reduce the load, let the machine stop working for 10-30 minutes (depending on the heat of the motor), and then start the machine.

5.3.6 Repair

Any repairs that may be required must be performed by Xingyi Service Center trained service personnel and using Xingyi original parts and accessories. If your machine requires repair, please contact your retailer.

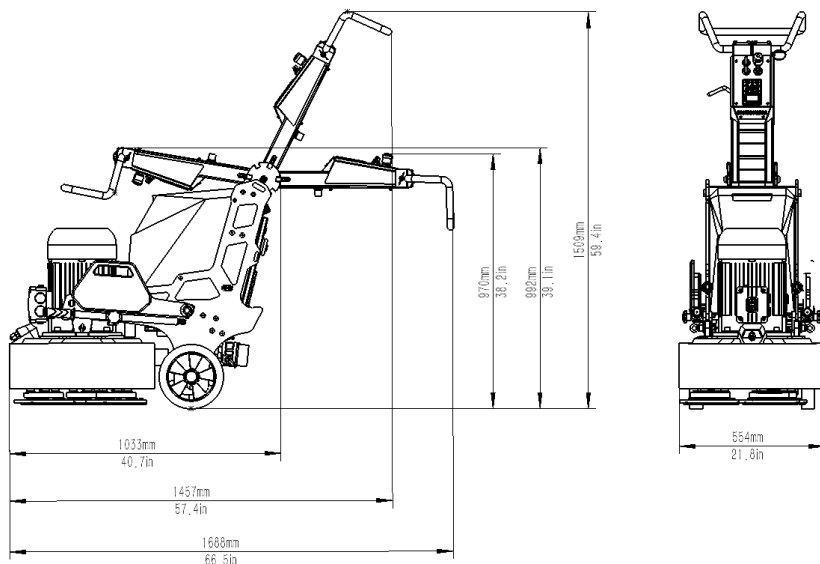
6.Common problems and solutions

This chapter describes some possible faults and how to deal with them. If they cannot be solved or an error occurs, please contact your

Problem	Possible causes	Solution
The machine does not start	The emergency stop switch is pressed	Turn on the emergency stop switch
	overload	Reduce the load and try to start again.
	The power supply and power cable are damaged	Contact a Licensed Electrician
	There is a problem with the motor start switch	Replace the start switch
The machine stops after starting	Overload	Reduce the load and try to start again.
The machine is difficult to control or the motor consumes a lot of current	Too few diamonds under the machine or wrong type of tool applied	Use the recommended abrasive specifications and quantities
Machine jump	The abrasive may not be installed correctly or at different heights	abrasives with the same height
	Is the chassis flat?	Adjust and install the chassis

7.Technical data

	HTG-550PLUS
Motor power	5.5KW / 7.5HP
Rated voltage	3P380V
Rated current	10.3A
Input Hertz	50HZ/60HZ
Frequency Converter	7.5KW/10HP
Grinding width	550 mm/21.7in
Grinding disc size	Φ 230mm/Φ9.1in
Grinding speed	450 – 1680r/min
Grinding pressure (weighted iron in front)	168.5 KG
Grinding pressure (with heavy iron at the back)	146.5 KG
Dimensions (working position) Length F × Width L × Height A	1688×554×970mm/66.5×21.8×38.2in
Size (Warping position) Length E × Width L × Height C	1457×554×1509mm/57.4×21.8×59.4in
Packing size: length D × width L × height A	1033×554×992mm/40.7×21.8×39.1in
Longest F × Widest L × Highest C	1688×554×1509mm/66.5×21.8×59.4in
Machine weight	280KG
Wire model	3*4+1*2.5 mm ²
Storage temperature	- 20 ~ +60° C / - 4 ~ +140° F
Operating temperature	- 10 ~ +40° C / + 14 ~ +104° F
humidity	Below 95% (no condensation)



The table and pictures above show the technical data and dimensions of the grinder.

8. Warranty

Warranty Policy

Xingyi is not responsible for equipment damage caused by transportation, unpacking, or improper use. Local dealers may have specific warranty terms. Please contact the local dealer for specific terms.